

# INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R3 / 1-11)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

## Indiana Department of Environmental Management Office of Pollution Prevention and Technical Assistance

MC 64-00, Room IGCS W041 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627 E-mail: esp@idem.IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1<sup>st</sup> of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Section C of your APR should be signed by your ISO 14001:2004 EMS Lead Auditor. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at <a href="mailto:esp@idem.IN.gov">esp@idem.IN.gov</a>, Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at <a href="mailto:esp@idem.IN.gov">esp@idem.IN.gov</a> or (800) 988-7901.

SECTION A FACILITY INFORMATION
Name of facility Nishikawa Cooper LLC - Bremen Facility
Name of parent company ( <i>If applicable</i> ) Nishikawa Rubber Company LTD. and Cooper Standard
Street address (number and street) 501 HIgh Road
City / State / ZIP code Bremen/Indiana/46506
Web site of Facility/Company NA
CONTACT INFORMATION
Name of Contact (Mr. / Mrs. / Ms. / Dr.) Mr. Brad Keller
Title HSE Supervisor/Environmental Management Representative
Telephone number (260) 593-4528
FAX number 574-546-5219
E-mail address bjkeller@niscoseals.com
Mailing address (if different from facility address) NA
City / State / ZIP Code NA
REPORTING PERIOD
Reporting period dates ( <i>month, day, year</i> ) 01/01/2013 - 12/31/2013
1a. Is this the third Annual Performance Report of your membership term?  ☐ Yes—If yes, answer question 1b.  ☑ No—If no, skip to the "Change in Information" section of this report.
1b. Do you wish to renew your Indiana Environmental Stewardship Program membership?  ☐ Yes—If yes, please complete all sections of this annual report. ☐ No—If no, please complete all sections of this annual report except for Section F.
CHANGE IN INFORMATION
In your ESP application and, perhaps, in previous annual performance reports, you described what your facility does or makes. Have there been any changes or additions to your facility's list of products or activities?  ☐ Yes—If yes, please describe them:  ☑ No
SECTION B PUBLIC OUTREACH AND PERFORMANCE REPORTING
Why do we need this information?  IDEM needs to know how environmental information was shared with the public.  What do you need to do?  Describe how the facility has shared and plans to share environmental information.
Please briefly describe the activities that your facility conducted during this reporting period to interact with the community on environmental issues and to report publicly on its environmental performance.
Please indicate which of the following methods your facility plans to use to make its ESP Annual Performance Report available to the public. Please check as many as appropriate.
☐ Web site (http://www) ☐ Open house ☐ Meetings ☐ Press releases ☒ Other IDEM's Website

### SECTION C

### ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT

Why do we need this information?
Facilities need to have implemented an EMS that meets certain criteria and use an ISO 14001 2004 EMS Lead Auditor at least

What do you need to do? Answer the following questions about your EMS

eve	eria and use an ISO 14 ery 36 months to assess	1001;2004 EMS Lead Auditor at least about your EMS, sithe EMS.
1.		ent date that an ISO 14001:2004 EMS Lead Auditor performed an EMS assessment at your facility? July 17-19, 2013
2		st recent EMS assessment performed by an ISO 14001:2004 EMS Lead Auditor within the past 36 months?
	X Yes—If yes	s, skip to Question 3.
		please have your ISO 14001: 2004 EMS Lead Auditor complete and sign the following checklist, indicating whether or not your EMS site listed criteria for ESP membership:
	Yes No	Evidence of senior management support, commitment, and approval.
	Yes No	A written environmental policy directed toward compliance, pollution prevention, and continuous improvement.
	Yes No	Identification of the environmental aspects at the entity.
	Yes No	Prioritization of the environmental aspects and a determination of those aspects deemed significant considering, at the minimum, environmental impacts and applicable laws and regulations.
	Yes No	Established priorities, and environmental objectives and targets for continuous improvement in environmental performance and for ensuring compliance with applicable environmental laws, regulations, and permit conditions. Objectives and targets must go beyond current legal requirements and specify the environmental media, types of pollution to be prevented or reduced, implementation activities, and projected time frames.
	Yes No	An established community outreach mechanism that includes identifying and responding to community concerns; informing the community of important matters that affect the community; and reporting on the EMS, including reporting to the public on the environmental policy and significant aspects.
	Yes No	Incorporation of environmental and pollution prevention planning in the development of new products, processes, and services and modifications of existing processes.
	Yes No	Evidence of clear responsibility for implementation, training, monitoring, EMS maintenance, taking corrective action, and ensuring compliance with applicable environmental laws, regulations, and permit conditions.
	Yes No	Documentation of the implementation procedures and the results of implementation.
	Yes No	Appropriate written EMS procedures.
	Yes No	An annual evaluation of the EMS with written results provided to senior management and affected employees.
	Signature of ISO 14	001:2004 EMS Lead Auditor Date (month, day, year)
3.		
3	Were any deficiencies	s found during the most recent EMS assessment?
3		
<b>J</b>	No—If no, s	s found during the most recent EMS assessment?
3	No—If no, s	s found during the most recent EMS assessment? kip to Question 4.
J <sub>w</sub>	No—If no, s	s found during the most recent EMS assessment? kip to Question 4.
4	⊠ No—If no, s ☐ Yes—If yes,	s found during the most recent EMS assessment? skip to Question 4. , describe any deficiencies found and the corrective action taken to address each deficiency:
4 5	No—If no, s  Yes—If yes,  Name, title, and organ  What type of protocol	s found during the most recent EMS assessment?  skip to Question 4.  describe any deficiencies found and the corrective action taken to address each deficiency:  nization of ISO 14001:2004 EMS Lead Auditor that conducted the most recent EMS assessment: Nitin Desai, Lead Auditor, Intertek was used to perform the independent EMS assessment?
4	No—If no, s  Yes—If yes,  Name, title, and organ  What type of protocol  ISO 14001:2	s found during the most recent EMS assessment?  kip to Question 4.  , describe any deficiencies found and the corrective action taken to address each deficiency:  nization of ISO 14001:2004 EMS Lead Auditor that conducted the most recent EMS assessment: Nitin Desai,Lead Auditor,Intertek  was used to perform the independent EMS assessment?  2004 Certified audit
4	No—If no, s  Yes—If yes,  Name, title, and organ  What type of protocol  ISO 14001:2  Responsible	s found during the most recent EMS assessment?  skip to Question 4.  describe any deficiencies found and the corrective action taken to address each deficiency:  nization of ISO 14001:2004 EMS Lead Auditor that conducted the most recent EMS assessment: Nitin Desai,Lead Auditor,Intertek  was used to perform the independent EMS assessment?  2004 Certified audit  a Care EMS audit
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4. 5.	No—If no, s  Yes—If yes,  Yes—If yes,  Name, title, and orgar  What type of protocol  ISO 14001:2  Responsible  Responsible  ESP Indepe  Other (pleas	s found during the most recent EMS assessment?  kip to Question 4.  , describe any deficiencies found and the corrective action taken to address each deficiency:  nization of ISO 14001:2004 EMS Lead Auditor that conducted the most recent EMS assessment: Nitin Desai,Lead Auditor,Intertek  was used to perform the independent EMS assessment?  2004 Certified audit  a Care EMS audit  a Care 14001 audit  andent Assessment Protocol  se specify):  a a recognized standard?  what standard does the EMS follow (please provide a copy of the most recent certificate)?
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4. 5.	No—If no, s  Yes—If yes,  Yes—If yes,  Name, title, and orgar  What type of protocol  ISO 14001:2  Responsible  Responsible  ESP Indepe  Other (pleas  Is the EMS certified to  Yes—If yes,  No.  When was the last Se	s found during the most recent EMS assessment?  kip to Question 4.  , describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiencies found and the corrective action taken to address each deficiency:    describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any deficiency:   describe any
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8.	When did your facility last conduct an internal or corporate environmental compliance audit? Do not include inspections or site visits by regulatory organizations.				
	Scope of the compliance audit: ISO14001/Environmental Compliance				
	Month(s) / Year(s): July 16-18, 2012	Year(s): July 16-18, 2012			
	Who conducted the audit(s) (e.g., facility staff, co	orporate, third party)?	Corporate Environmental Auditing Te	eam	
9.	Explain the emergencies experienced within the facility during the past year. Were the applicable emergency and contingency plans detailed in the EMS effective? What changes, if any, have been made to your facility's emergency or contingency plans?			contingency plans detailed in the EMS	
	NA				
10.	2. Has your facility corrected all instances of potential environmental non-compliance and EMS non-conformance identified during your audits and other assessments?			entified during your audits and other	
	☐ Yes—If yes, briefly summarize corrective actions to improvements made as a result of your EMS assessment compliance audit(s).		No—If no, please explain your plans to correct these instances.	☑ No such instances identified,	
11,	(Optional) Please provide a narrative summary of progress made toward EMS objectives and targets other than those reported as an Environmental Performance Initiative in Section E. You may limit the summary to environmental aspects that are significant and towards which progress has been made during the last calendar year. Attach additional sheets as necessary.				
Environmental aspect		Progress made this year (e.g., quantitative or qualitative improvements, activities conducted)			

#### ADDITIONAL INFORMATION SECTION D

Why do we need this information? This information will help IDEM to effectively manage the Environmental Stewardship Program

What do you need to do? Answer the questions as completely as possible.

- In addition to ESP, please list environmental awards received or voluntary programs participated in during the past twelve months. Indiana Partners for Pollution Prevention
- Has your facility taken advantage of any ESP incentives? If so, please describe the implementation process and list additional benefits IDEM should consider.
  - Yes Same permit writer/same inspector/expidited permit application review.
- If your facility was not registered to the ISO 14001 standard prior to becoming an ESP member, has ESP helped you to pursue registration? If so, how has ESP been instrumental in achieving registration? NA

SECTION E ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS				
Why do we need this information?  Facilities need to share the results of the environmental improvement initiative that was pursued during the reporting period.		What do you need to do? Summarize your facility's progress on achieving the initiative you identified in the application or last year's APR.		
Category: Air Emissions Indicator: Air Toxics	Baseline Quantity	Future Goal Quantity	Current Quantity	Cost Savings
Calendar year	2012	2013	2013	NA
Actual quantity (per year)	25,160	29,561	24,120	
Normalized quantity (per year)	0.00125	0.00117	0.00095	
Basis for your normalizing factor (e.g., gallons of paint produced)	pounds of rubber profile consumed (processed)			
Measurement unit (e.g., pounds)	pounds HAPs/pounds of rubber profile consumed (processed)			

Employee training, product sustitution, applicator modifications

Please list any state, U.S. EPA, or other partnership programs to which you are reporting this data (e.g., Energy Star, Project XL).

(Optional) If your facility has experienced continued results for environmental improvement initiatives pursued in past years of ESP membership, please share those results here. NA

#### SECTION F

#### **ENVIRONMENTAL IMPROVEMENT INITIATIVE**

Why do we need this information?
Facilities need to show they are committed to improving their environmental performance.

What do you need to do?
Refer to the Environmental Performance
Table and answer the following questions.

Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the environmental improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2009) and the future year (e.g., 2010). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

Category	Indicator	Baseline Year 20_13_	Future Year 2014_	Unit
☐ Material Procurement	☐ Recycled content			Pounds, tons
☐ Material Procurement	☐ Hazardous/toxic components			Pounds, tons
☐ Suppliers' Environmental Performance	☐ Specify indicator:			As specified for the particular indicator
	☐ Materials used			Pounds, tons
	☐ Hazardous materials used			Pounds, tons
Material Use	Ozone depleting substances used			CFC-11 equivalent pounds
	☐ Total packaging materials used			Pounds, tons
☐ Water Use	☐ Total water used			Gallons
	☑ Electricity	1.341	1.328	kWh / MWh, Btu / MMBt
	☐ Steam	kWh/	kWh/	kWh / MWh, gallons, ft3
	☐ Natural gas	lb rubber processed	Ib rubber processed	Btu / MMBtu
	□ Diesel			Gallons
	☐ Propane / LPG			Btu / MMBtu, gallons
☑ Energy Use	Gasoline			Gallons
	Solar			kWh / MWh
	□ Wind			kWh / MWh
	☐ Landfill gas			Btu / MMBtu
	☐ Combined heat and power			kWh / MWh, Btu / MMBi
	☐ Other:			,
	☐ Land and habitat conservation			Square feet, acres
Land and Habitat	☐ Community land revitalization			Square feet, acres
	☐ Total GHGs			MTCO2E
	□VOCs			Pounds, tons
	□ NOx, SOx, PM <sub>2.5</sub> , PM <sub>10</sub> , or CO			Pounds, tons
Air Emissions	☐ Air toxics			Pounds, tons
_ ·	Odor			European Odour Units
	☐ Radiation			Curies, Becquerels
	☐ Dust			Pounds, tons
	☐ COD or BOD			Pounds, tons
	☐ Toxics			Pounds, tons
	☐ Total suspended solids			Pounds, tons
Discharges to Water	☐ Nutrients			Pounds, tons of N or P
	Sediment from runoff			Pounds, tons
9	☐ Pathogens			MPN/ml, CFU/ml
	☐ Landfill			Pounds, tons
Non-hazardous Waste	☐ Incineration			Pounds, tons
☐ Hazardous Waste	Reused/recycled off-site			Pounds, tons, gallons
_ //azaraodo //aote	Other:			Pounds, tons, gallons
Noise	☐ Noise			dBA
] Vibration	☐ Vibration			Inches per second
_ vibration	Expected lifetime energy use			kWh / MWh, Btu / MMBt
	Expected lifetime energy use			
☐ Products	Expected lifetime water use  Expected lifetime waste to air, water, or land from product use	:		Gallons Pounds, tons
8	☐ Waste to air, water, or land from disposal or recovery			Pounds, tons

-	line, employee training)? LED task lighting, injection press cycle timers, mold insulation, energy conservation employee training.
3	Does this initiative address a significant aspect in your EMS?  Yes
	No—If no, please explain why you believe this indicator should be included as an environmental improvement initiative:

CERTIFICATION AND PLEDGE			
On behalf of (name of facility) Nishikawa Cooper LLC - Bremen Facility			
I certify that the information contained in this Annual Performance Report and attachments is accurate to the best of my knowledge and that this facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with all applicable federal, state, and local environmental requirements, or has a corrective action program in place to attain compliance.			
We, Nishikawa Cooper LLC - Bremen Facility , commit to maintaining the principles and goals outlined in our Environmental Management System for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations promulgated by the U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our success stories with other facilities. We understand that the Annual Performance Report must be submitted to IDEM by April 1 <sup>st</sup> of each year and that we must reapply to the Indiana Environmental Stewardship Program every three years.			
I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report.			
Signature Little Asst. Director of HSE	Date (month, day, year) 04/01/2014		
Printed signature MICHAEL E. HOUGH			